

SINGER
611,3343

LIST OF PARTS FOR MACHINE 611.

| ILL. REF. No. | PART NO. | DESCRIPTION | COMPONENTS | ILL. REF. No. | PART NO. | DESCRIPTION | COMPONENTS |
|---------------|------------|---|---|---------------|------------|--|-----------------------------------|
| 1 | 507156 | Arm Top Cover Lid | | 94 | 1230-819 | Disc Selector Arm (back and front) | |
| 2 | 507152 | Stitch Pattern Index Plate | | | | Position Indicator Plate and Light Shield Screw (2) | |
| 3 | 21451 | Stitch Pattern Index Plate Retainer | | 95 | 507172 | Disc Selector Arm (back and front) | |
| 4 | 500246-821 | Arm Top Cover Lid Thread Guide Screw | | | | Position Indicator (2) | |
| 5 | 507157 | Arm Top Cover Lid Thread Guide | | 96 | 507173 | Disc Selector Arm (back and front) | |
| 6 | 507159 | Arm Top Cover Spool Pin | | | | Position Indicator Plate with two 507172 | |
| 7 | 507162 | Arm Top Cover Lid opl. | 500246-821, 21451, 507156, 507157, 507159, 507152 | 97 | 500311-850 | Chain Stitch Thread Guide Set Screw | |
| 8 | 163193 | Arm Top Cover Lid Hinge (upper half) | | 98 | 503619 | Chain Stitch Thread Guide | |
| 9 | 163192 | Arm Top Cover Lid Hinge (lower half) | | 99 | 93110 | Light Shield | |
| 10 | 14494 | Arm Top Cover Lid Hinge Pin Retaining Ring (4) | | 100 | 141189-850 | Light Bracket Pivot Screw | |
| 11 | 14495 | Arm Top Cover Lid Hinge Pin (2) | | 101 | 914-805 | Disc Selector Arm (front) Stop Screw | |
| 12 | 163194 | Arm Top Cover Lid Hinge opl. | 163192, 163193, two 14495, four 14494, | 102 | 507095 | Disc Selector Arm (front) Stop | |
| 13 | 1230-819 | Arm Top Cover Lid Hinge Screw (lower and upper half) (4) | | 103 | 21151 | Control Panel Insert | |
| 14 | 507125 | Arm Top Cover | | 104 | 141187-819 | Control Panel Screw | |
| 15 | 14487 | Face Plate Catch | | 105 | 507199 | Feedle Bar Driving Arm Plate Tension Arm | |
| 16 | 1230-819 | Arm Top Cover and Face Plate Catch Screw | | 106 | 1429-803 | Needle Bar Driving Arm Plate Tension Arm Screw Stud | |
| 17 | 185-852 | Pre-tension Screw | | 107 | 507195 | Disc Selector Arm (back) Bracket | |
| 18 | 163159 | Pre-tension Thread Guide | | 108 | 172121 | Follower | |
| 19 | 9543 | Pre-tension Disc (2) | | 109 | 140702-830 | Disc Selector Arm (back) Bracket | |
| 20 | 9545-002 | Pre-tension Disc Spring | | | | Follower Index Pin | |
| 21 | 163189 | Pre-tension Disc Cover | | 110 | 507175 | Disc Selector Arm (back) Bracket | |
| 22 | 507163 | Arm Top Cover with Arm Top Cover Lid opl. | 185-852, 9545-002, 14487, 163159, 163189, 163194, 507125, 507162, two 9543, five 1230-819 | 111 | 507178 | Follower Index Pin Set Screw | |
| 23 | 158-852 | Arm Top Cover Screw | | | | Disc Selector Arm (front) Bracket | |
| 24 | 141142-805 | Presser Bar Pressure Regulating Knob Screw | | 112 | 507188 | Follower Index Pin | |
| 25 | 172537-003 | Presser Bar Pressure Regulating Knob | | 113 | 624-830 | Disc Selector Arm (front) Bracket | |
| 26 | 172538 | Presser Bar Pressure Regulating Knob Bracket | | | | Follower Index Pin Stop Ring | |
| 27 | 402-855 | Presser Bar Pressure Regulating Knob Bracket Screw (2) | | 114 | 140789-819 | Disc Selector Arm (front) Bracket | |
| 28 | 172536 | Presser Bar Pressure Regulating Extension Pin | | | | Follower Index Pin Set Screw | |
| 29 | 170065-001 | Presser Bar Guide Bracket with 453-830 | | 115 | 172271 | Bight Amplitude and Pattern Selector Stop Plate (2) | |
| 30 | 453-830 | Presser Bar Guide Bracket Set Screw | | 116 | 172017 | Bight Amplitude and Pattern Selector | |
| 31 | 507192 | Presser Bar Lifter | | 117 | 21477 | Disc Selector Arm (front) Bracket | |
| 32 | 85-805 | Presser Bar Lifter Hinge Screw | | | | Follower Stop | |
| 33 | 170067 | Presser Bar Spring | | 118 | 14402 | Bight Amplitude Control Lever Bracket | |
| 34 | 172068 | Presser Bar | | 119 | 185-805 | Bight Amplitude Control Lever Bracket Screw (2) | |
| 35 | 172069-001 | Presser Bar Bushing | | 120 | 21085 | Bight Amplitude and Pattern Selector opl. | 14482, 21477, 172017, two 185-805 |
| 36 | 453-830 | Presser Bar Bushing Set Screw | | 121 | 140805-830 | Bight Amplitude Control Lever Screw | |
| 37 | 172075-001 | Presser Foot opl. for Zig-Zag Sewing | | 122 | 20890 | Bight Amplitude Control Lever | |
| 38 | 140240-852 | Presser Foot Thumb Screw | | 123 | 140857-819 | Disc Selector Arm (back) Lever Knob | |
| 39 | 507113 | Throat Plate for Zig-Zag Sewing | | | | Shaft Bushing Screw | |
| 40 | 507142 | Bed Slide | | 124 | 172567-002 | Disc Selector Arm (back) Lever Knob Shaft Bushing | |
| 41 | 140828-833 | Bed Slide Spring Screw | | 125 | 16334 | Disc Selector Arm (back) Return Spring | |
| 42 | 172016 | Bed Slide Spring | | 126 | 14477 | Disc Selector Arm (back) Lever Knob | |
| 43 | 50429-833 | Throat Plate Catch Pin Screw (2) | | 127 | 448-830 | Shaft Sound dampening Washer | |
| 44 | 507197 | Throat Plate Catch Pin (2) | | 128 | 172117-001 | Disc Selector Arm (back) Set Screw | |
| 45 | 507196 | Throat Plate Securing Magnet (2) | | 129 | 507157 | Disc Selector Arm (back) opl. | 448-830, 172117-001 |
| 46 | 141237-819 | Needle Bar Vibrating Bracket Hinge Pin (eccentric) Clamping Screw | | 130 | 959-803 | Disc Selector Arm (back) Bracket Hinge Screw | |
| 47 | 172535 | Needle Bar Vibrating Bracket Hinge Pin (eccentric) | | 131 | 172119 | Disc Selector Arm (back) Bracket | |
| 48 | 172033 | Needle Bar | | 132 | 507156 | Disc Selector Arm (back) opl. | 959-803, 172119, 507157 |
| 49 | 172220-819 | Needle Bar Ball Bushing (upper) Adjusting Screw | | 133 | 507181 | Needle Bar Driving Arm Plate Tension Arm Release Bushing | |
| 50 | 172036 | Needle Bar Ball Bushing (upper) Socket | | | | | |

From the library of: Diamond Needle Corp

LIST OF PARTS FOR MACHINE 611

| ILL. REF. No. | PART NO. | DESCRIPTION | COMPONENTS | ILL. REF. No. | PART NO. | DESCRIPTION | COMPONENTS |
|---------------|------------|--|--|---------------|------------|--|---|
| 51 | 1115-003 | Needle Bar Driving Arm Hinge Bracket Screw (2) | | 134 | 507096 | Disc Selector Arm (back) Lever Knob Ghaft | |
| 52 | 172034 | Needle Bar Ball Bushing (upper) | | 135 | 507097 | Disc Selector Arm (front) | |
| 53 | 172050 | Needle Bar Driving Arm Hinge Bracket | | 136 | 959-805 | Disc Selector Arm (front) Bracket Hinge Screw | |
| 54 | 172058 | Needle Bar Vibrating Bracket | | 137 | 163105 | Disc Selector Arm (front) Bracket | |
| 55 | 990-830 | Needle Bar Driving Arm Hinge Bracket Hinge Pin Set Screw | | 138 | 163106 | Disc Selector Arm (front) Extension | |
| 56 | 50311-830 | Needle Bar Ball Bushing (upper) Adjusting Screw Set Screw | | 139 | 140596-833 | Disc Selector Arm (front) Extension Screw | |
| 57 | 172051-002 | Needle Bar Driving Arm Hinge Bracket Hinge Pin | | 140 | 507090 | Disc Selector Arm (front) opl. | 959-803, 140596-833, 163105, 163186, 507097. |
| 58 | 172060-002 | Needle Bar Vibrating Bracket opl. | 998-830, 50311-830, 172034, 172036, 172050, 172051-002, 172058, 172220-819, two 1115-803 | 141 | 21155 | Disc Selector Arm (back and front) Knob (2) | |
| 59 | 172057 | Needle Bar Ball Bushing (lower) Bracket (upper) | | 142 | 809-830 | Disc Selector Arm (back) Lever Set Screw | |
| 60 | 507164 | Needle Bar Vibrating Bracket Hinge Pin Collar with 50603-803 | | 143 | 14400 | Disc Selector Arm (back) Lever with 809-830 | |
| 61 | 50603-803 | Needle Bar Vibrating Bracket Hinge Pin Collar Set Screw | | 144 | 16335 | Disc Selector Arm (front) Return Spring | |
| 62 | 172054 | Needle Bar Ball Bushing (lower) | | 145 | 1230-819 | Disc Selector Arm (front) Return Spring Screw | |
| 63 | 172056 | Needle Bar Ball Bushing (lower) Bracket (lower) | | 146 | 163009 | Thread Guide (upper) | |
| 64 | 172220-819 | Needle Bar Ball Bushing (lower) Adjusting Screw | | 147 | 45345 | Slack Thread Regulator and Tension Thread Guide | |
| 65 | 172144 | Thread Guide (lower) | | 148 | 140563-803 | Tension Releasing Lever Hinge Screw | |
| 66 | 50311-830- | Needle Bar Ball Bushing (lower) Adjusting Screw Set Screw | | 149 | 163231 | Tension Releasing Lever | |
| 67 | 172225 | Needle Clamp Thread Guide | | 150 | 140756-830 | Tension Stud Set Screw | |
| 68 | 172066 | Needle Stop Screw Thread Protector | | 151 | 329-852 | Slack Thread Regulator and Tension Thread Guide and Thread Guide (upper) Screw | |
| 69 | 189-821 | Needle Clamp Body, Needle Clamp Thread Guide and Needle Stop Screw | | 152 | 172226 | Tension Disc (2) | |
| 70 | 140751-853 | Needle Thumb Screw | | 153 | 140170-821 | Tension Stud | |
| 71 | 172223 | Needle Clamp Body | | 154 | 172140 | Tension Releasing Pin | |
| 72 | 172224 | Needle Clamp opl. | 140751-853, 172223 | 155 | 66774-002 | Thread Take-up Spring | |
| 73 | 172185 | Disc No. 1, for Arrowhead Stitch | | 156 | 163210 | Tension Indicator Adaptor | |
| 74 | 172204 | Disc Set complete (for Agents only) | | 157 | 125314 | Tension Spring | |
| 75 | 172195 | Right Amplitude and Pattern Selector and Worm Wheel Shaft Screw Stud | | 158 | 163211 | Tension Spring Cup | |
| 76 | 172020 | Disc Retaining Spring | | 159 | 163209 | Tension Indicator Stop Washer | |
| 77 | 51095-803 | Disc (fixed) Clamping Plate Screw (3) | | 160 | 853-830 | Tension Indicator Set Screw | |
| 78 | 507640 | Disc (fixed) Clamping Plate | | 161 | 172220-001 | Thread Take-up Spring Thread Guard | |
| 79 | 172114 | Disc Driving Worm Wheel | | 162 | 163212 | Tension Indicator with 853-830 | |
| 80 | 172109 | Disc (fixed) Position Pin | | 163 | 163213 | Tension (graduated, adjustable) opl. | 66774-002, 125314, 140170-821, 163209, 163210, 163211, 163212, 172140, 172228-001, three 172226 |
| 81 | 172019 | Right Amplitude and Pattern Selector and Worm Wheel Shaft | | 164 | 1130-805 | Thread Take-up Lever Link Hinge Stud Cap Screw | |
| 82 | 172115 | Disc Driving Worm Wheel 172114 with seven fixed Discs. | 172019, 172020, 172109, 172195, 507640, three 51095-803 | 165 | 173558 | Thread Take-up Lever Hinge Link Stud | |
| 83 | 140702-830 | Right Amplitude and Pattern Selector and Worm Wheel Shaft Set Screw | | 166 | 33704 | Thread Take-up Lever Link Hinge Stud 173558 with 1130-805 (for Agents only) | |
| 84 | 507170 | Needle Bar Driving Arm Plate Release Push Knob | | 167 | 172145 | Thread Take-up Stud | |
| 85 | 507169 | Needle Bar Driving Arm Plate Release Push Knob Spring | | 168 | 45025 | Thread Take-up Lever Link | |
| 86 | 170032 | Face Plate Hinge Pin (2) | | 169 | 45024 | Thread Take-up Lever Hinge Stud | |
| 87 | 507093 | Face Plate | | 170 | 172330 | Thread Take-up Lever | |
| 88 | 507569-810 | Face Plate Catch Locking Pin | | 171 | 172331 | Thread Take-up Lever opl. | 45024, 45025, 172330 |
| 89 | 503613 | Needle Bar Driving Arm Plate Release Push Knob Retaining Ring | | 172 | 172323 | Needle Bar Connecting Stud | |
| 90 | 507143 | Threading Diagram | | 173 | 507204 | Needle Bar Connecting Link | |
| 91 | 21451 | Threading Diagram Retainer | | 174 | 507159 | Needle Bar Connecting Link 172323 with 507204 | |
| 92 | 507171 | Face Plate opl. | 21451, 507000, 507093, 507143, 507169, 507170, 507569-810, two 170032 | 175 | 172043 | Needle Bar Connecting Stud Hinge Pin | |
| 93 | 507147 | Control Panel | | 176 | 1266-830 | Needle Bar Clamping Screw | |
| | | | | 177 | 172044 | Needle Bar Connecting Stud Hinge Pin opl. | 1266-830, 172043 |
| | | | | 178 | 507200 | Thread Take-up Lever opl. | 1130-805, 172044, 172145, 172331, 173550, 507159. |

From the library of: Diamond Needle Corp

LIST OF PARTS FOR MACHINE 611

| ILL. REF. No. | PART NO. | DESCRIPTION | COMPONENTS | ILL. REF. No. | PART NO. | DESCRIPTION | COMPONENTS |
|---------------|------------|--|---|---------------|------------|---|-------------------|
| 179 | 1259-830 | Thread Take-up Stud Set Screw | | 270 | 1454-819 | Treadle Belt Idler Pulley Bracket Screw | |
| 180 | 172055-002 | Needle Bar Driving Arm Plate Pin (upper) | | 271 | 140558-830 | Arm Shaft (horizontal) Bevel Gear, Feed Cam and Feed Lifting Eccentric Set Screw | |
| 181 | 172046-001 | Needle Bar Driving Arm | | 272 | 140992-830 | Arm Shaft (upright) Bevel Gear (upper) Set Screw | |
| 182 | 50311-830 | Needle Bar Driving Arm Plate Pin (upper) Set Screw | | 273 | 170141 | Pair of Gears (upper shaft) | 170120, 170122 |
| 183 | 172052-002 | Needle Bar Driving Arm Plate | | | | Note: No. 170141 is not furnished to USA and Canadian Agencies. The machine must be returned to the factory for gear replacements. | |
| 184 | 172049 | Needle Bar Driving Arm Ball Pivot | | 274 | 170132 | Arm Shaft (upright) Bushing (upper) | |
| 185 | 172053-002 | Needle Bar Driving Arm Plate Pin (lower) | | 275 | 172006 | Arm Shaft (upright) | |
| 186 | 50311-830 | Needle Bar Driving Arm Ball Pivot Set Screw | | 276 | 507158 | Arm Shaft (upright) Collar with 50150-833 | |
| 187 | 172054-002 | Needle Bar Driving Arm Plate Pin (lower) opl. | 50311-830, 172053-002 | 277 | 50150-833 | Arm Shaft (upright) Collar Set Screw | |
| 188 | 507160 | Needle Bar Driving Arm opl. | 50311-830, 172046-001, 172049, 172052-002, 172054-002, 172055-002 | 278 | 507144 | Arm Shaft (upright) Bushing (lower) | |
| 189 | 172057-001 | Needle Bar Driving Arm Tension Spring | | 279 | 140992-830 | Arm Shaft (upright) Bevel Gear (lower) Set Screw | |
| 190 | 1120-830 | Feed Regulator Stud Set Screw | | 280 | 140992-830 | Rotating Hook Drive Shaft Bevel Gear (back) Set Screw (2) | |
| 191 | 507092 | Feed Regulator with 1120-830 (for Agents only) | | 281 | 172210-002 | Pair of Gears (lower shafts, Rotating Hook End) Nos. 172208-002, 172209 | |
| 192 | 140767-803 | Feed Regulator Hinge Screw | | | | Note: No. 172210-002 is not furnished to USA and Canadian Agencies. The machine must be returned to the factory for gear replacement. | |
| 193 | 170180 | Feed Regulator Hinge Screw Tension Spring Seat | | 202 | 140992-830 | Rotating Hook Bevel Gear Set Screw | |
| 194 | 170179 | Feed Regulator Hinge Screw Tension Spring | | 203 | 140992-830 | Rotating Hook Drive Shaft Bevel Gear (front) Set Screw | |
| 195 | 507126 | Stitch Indicator Plate | | 204 | 170140 | Pair of Gears (lower shafts) Nos. 170123 and 170121 | |
| 196 | 141171-813 | Stitch Indicator Plate Screw (2) | | | | Note: No. 170140 is not furnished to USA and Canadian Agencies. The machine must be returned to the factory for gear replacements. | |
| 197 | 163114-821 | Feed Regulator Stud Slide Actuating Thumb Nut | | 205 | 140702-830 | Rotating Hook Drive Shaft Bushing (front) Set Screw | |
| 198 | 163227 | Feed Regulator Stud Slide Actuating Thumb Nut Washer | | 206 | 237-830 | Rotating Hook Drive Shaft Collar Set Screw | |
| 199 | 141183-852 | Feed Regulator Stud Slide Actuating Thumb Nut Washer Screw | | 207 | 140702-830 | Rotating Hook Drive Shaft Bushing (back) Set Screw | |
| 200 | 163226 | Feed Regulator Stud | | 208 | 163015 | Rotating Hook Drive Shaft Bushing (front) | |
| 201 | 163008 | Feed Regulator Stud Slide | | 209 | 172324 | Rotating Hook Drive Shaft Collar with 237-830 | |
| 202 | 507104 | Frame Adjusting Lever Spring | | 290 | 172093 | Rotating Hook Drive Shaft | |
| 203 | 507103 | Frame Adjusting Lever | | 291 | 163014 | Rotating Hook Drive Shaft Bushing (back) | |
| 204 | 507105 | Spindle | | 292 | 208-830 | Feed Dog Screw (2) | |
| 205 | 507106 | Spindle Retaining Washer | | 293 | 507106 | Feed Dog, 13 teeth (16 teeth to the inch) | |
| 206 | 45836 | Spindle Bobbin Retaining Spring | | 294 | 315-803 | Feed Bar Screw Center (2) | |
| 207 | 507107 | Spindle Bobbin Retaining Spring Collar | | 295 | 1519-813 | Feed Bar Screw Center Nut (2) | |
| 208 | 507102 | Frame | | 296 | 15445 | Feed Bar Screw Center opl. | 315-803, 1519-813 |
| 209 | 500317-850 | Frame Hinge Screw | | 297 | 140702-830 | Feed Hook Shaft Center Set Screw (2) | |
| 210 | 507109 | Bobbin Winder opl. | 45836, 507102, 507103, 507105, 507106, 507107 | 298 | 172029 | Feed Hook Shaft Center Set Screw Insert (brass) (2) | |
| 211 | 140180-809 | Switch Mounting Bracket Screw (2) | | 299 | 140749-803 | Feed Hook Shaft Center (2) | |
| 212 | 507148 | Switch Mounting Bracket | | 300 | 170054 | Feed Hook Shaft | |
| 213 | 507108 | Tension Bracket opl. | | 301 | 172026 | Feed Bar | |
| 214 | 21202 | Tension Bracket Screw Washer | | 302 | 999-003 | Feed Bar Connecting Link Hinge Screw | |
| 215 | 157-813 | Tension Bracket Screw | | 303 | 170037 | Feed Bar Connecting Link | |
| 216 | 172336 | Rotating Hook Bobbin (plastic) | | 304 | 45723 | Feed Bar Connecting Link Hinge Stud | |
| 217 | 141030-830 | Rotating Hook Bobbin Case Tension Spring Screw | | 305 | 1520-813 | Feed Forked Connection Hinge Screw Nut | |
| 218 | 1172-806 | Rotating Hook Bobbin Case Tension Regulating Screw | | 306 | 140012-803 | Feed Forked Connection Hinge Screw (eccentric) | |
| 219 | 172202 | Rotating Hook Bobbin Case Tension Spring | | 307 | 141064-805 | Feed Forked Connection Slide Block Screw Stud | |
| 220 | 507193 | Rotating Hook Bobbin Case | | 308 | 172329 | Feed Forked Connection Slide Block | |
| 221 | 507202 | Rotating Hook Bobbin Case opl. | 1172-806, 141030-830, 172202, 507193, | 309 | 172328 | Feed Forked Connection with 141064-005 | |
| 222 | 507084 | Rotating Hook | | | | | |

From the library of: Diamond Needle Corp

LIST OF PARTS FOR MACHINE 611

| ILL. REF. No. | PART NO. | DESCRIPTION | COMPONENTS | ILL. REF. No. | PART NO. | DESCRIPTION | COMPONENTS |
|---------------|------------|---|--|---------------|------------|---|---|
| 221 | 507201 | Rotating Hook with Bobbin Case opl. | 507064, 507202 | 310 | 696-830 | Feed Lifting Rook Shaft Connecting Rod Cap Screw (2) | |
| 224 | 140702-830 | Rotating Hook Flanged Bushing (eccentric) Set Screw | | 311 | 170051 | Feed Lifting Rook Shaft Connecting Rod with two 096-830 | |
| 225 | 507161 | Rotating Hook Flanged Bushing (eccentric) | | 312 | 140576-803 | Feed Lifting Rook Shaft Connecting Rod Hinge Screw (eccentric) | |
| 226 | 662-033 | Rotating Hook Bobbin Case Cushion Spring Screw (2) | | 313 | 1520-813 | Feed Lifting Rook Shaft Connecting Hinge Screw (eccentric) Nut | |
| 227 | 507187 | Rotating Hook Bobbin Case Cushion Spring | | 314 | 172020 | Feed Lifting Rook Shaft | |
| 228 | 507111 | Rotating Hook Bobbin Case Cushion Spring Bracket | | 315 | 140702-830 | Feed Lifting Rook Shaft Center Set Screw (2) | |
| 229 | 507151 | Rotating Hook Bobbin Case Cushion Spring Bracket opl. | 507111, 507187, two 662-030 | 316 | 172029 | Feed Lifting Rook Shaft Center Set Screw Insert (brass) (2) | |
| 230 | 172087-002 | Rotating Hook Bobbin Case Cushion Spring Bracket Adjusting Stud (eccentric) | | 317 | 140749-803 | Feed Lifting Rook Shaft Center (2) | |
| 231 | 50311-830 | Rotating Hook Bobbin Case Cushion Spring Bracket Adjusting Stud (eccentric) Set Screw | | 318 | 507129 | Bed Cover Plate (bottom) Felt | |
| 232 | 172205 | Rotating Hook Bobbin Case Cushion Spring Bracket Plate Spring | | 319 | 507128 | Bed Cover Plate (bottom) | |
| 233 | 163069 | Rotating Hook Bobbin Case Cushion Spring Bracket Plate | | 320 | 507150 | Bed Cover Plate (bottom) | |
| 234 | 141213-005 | Rotating Hook Bobbin Case Cushion Spring Bracket Screw | | 321 | 172203 | Bed Cushion (4) | |
| 235 | 500330-850 | Rotating Hook Bobbin Case Position Finger Screw | | 322 | 140009-005 | Bed Cushion Screw (4) | |
| 236 | 507134 | Rotating Hook Bobbin Case Position Finger | | 323 | 8079-774 | Bed Cover Plate (bottom) Thumb Screw Nut Washer (felt) | |
| 237 | 140086-030 | Needle Bar Crank Position Screw | | 324 | 500284-819 | Bed Cover Plate (bottom) Screw | |
| 238 | 941-830 | Thread Take-up Lever Link Hinge Stud Set Screw | | 325 | 507127 | Bed Cover Plate (right end) | |
| 239 | 172002 | Arm Shaft (horizontal) with 140086-830 end 1259-830 | | 326 | 140180-009 | Bed Cover Plate (right end) Screw | |
| 240 | 172003 | Arm Shaft (horizontal) Bushing (front) | | 327 | 507118 | Hand Wheel | |
| 241 | 453-030 | Arm Shaft (horizontal) Collar Set Screw | | 328 | 507165 | Motor Hold down Plate Resilient Mount | |
| 242 | 170006 | Arm Shaft (horizontal) Collar with 453-030 | | 329 | 507166 | Motor Hold down Plate Grommet | |
| 243 | 507124 | Arm Shaft (horizontal) Counterbalance | | 330 | 507149 | Motor Hold down Plate | |
| 244 | 140559-803 | Arm Shaft (horizontal) Counterbalance Set Screw | | 331 | 507167 | Motor Hold down Plate opl. | 507149, 507165, 507166 |
| 245 | 172302 | Arm Shaft (horizontal) Bushing (back) | | 332 | 181-819 | Motor Hold down Plate Screw | |
| 246 | 170021 | Hand Wheel Snap Ring | | 333 | 16322 | Needle Bar Driving Arm Plate Tension Arm Release Bushing Spring | |
| 247 | 172298 | Hand Wheel Gear (Texolite) | | 334 | 163149-002 | Arm Top Cover Spool Pin Thread Lead-off | |
| 248 | 172303 | Hand Wheel Gear (nylon) | | 335 | 163148-001 | Arm Top Cover Spool Seat | |
| | | Notes: No. 172303 may be used as alternate to No. 172298 | | | | | |
| 249 | 172299-001 | Hand Wheel Gear Spring | | | | | |
| 250 | 507119 | Hand Wheel | | | | | |
| 251 | 507120 | Hand Wheel opl. | 170021, 172298 or 172303, 172299-001, 507119 | 507123 | | Arm and Bed (Machine Head, ornamented) | 941-830, 140563-803, 141237-819, 163014, 170132, 172003, 172302, 507144, two 51045-830, four each 140749-803, 172029 and seven 140702-830 |
| 252 | 172317 | Clamp Stop Motion Clamp Washer | | | | | |
| 253 | 500793 | Clamp Stop Motion Clamp Nut | | | | | |
| 254 | 50025-851 | Clamp Stop Motion Clamp Stop Screw | | | | | |
| 255 | 507631 | Hand Wheel Gear Position Spring | | | | | |
| 256 | 507613 | Hand Wheel Gear Spring | | | | | |
| 257 | 507632 | Motor Treadle Hand Wheel Gear Coupling | | | | | |
| 258 | 507121 | Motor Treadle Hand Wheel | | | | | |
| 259 | 507627 | Motor Treadle Hand Wheel Selector Pin Position Spring | | | | | |
| 260 | 507122 | Motor Treadle Hand Wheel opl. | 170021, 172298 or 172303, 507121, 507613, 507627, 507631, 507632 | | | | |
| 261 | 507155 | Motor Treadle Selector with three 507607 | | | | | |
| 262 | 507607 | Motor Treadle Hand Wheel Selector Pin (3) | | | | | |
| 263 | 507086 | Clamp Stop Motion Clamp Washer | | | | | |
| 264 | 500791-774 | Clamp Stop Motion Clamp Nut | | | | | |
| 265 | 507154 | Motor Treadle Hand Wheel opl. | 500791-774, 507086, 507122, 507155 | | | | |
| 266 | 507099 | Treadle Belt Idler Pulley Bracket | | | | | |
| 267 | 507100 | Treadle Belt Idler Pulley | | | | | |
| 268 | 500314-850 | Treadle Belt Idler Pulley Stud Screw | | | | | |
| 269 | 507101 | Treadle Belt Idler opl. | 500314-850, 507099, 507100 | | | | |

FOR INFORMATION

Note: Due to the accuracy required for gear alignment, Arm cannot be supplied separately and can only be sent as an unit, Arm and Bed assembled.

From the library of Diamond Needle Corp